

MCU E-STOP repair leaflet

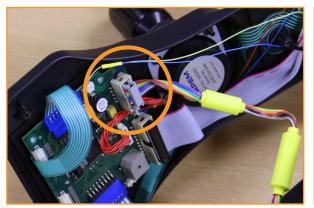
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Step 1

Remove cable clamp and unplug cable. Remove rubber feet and Renishaw sticker to access screws.



Step 3 Unplug cable to enable joystick body to be separated.



Step 5
Remove the plastic nut from the E-STOP button.



Step 2

Use a Philips screwdriver to remove the six screws that join the two halves of the joystick body together.



Step 4
Use the screwdriver to push the catch and remove the switch contact block from the bottom of the E-STOP button.





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Step 6

Add the new washer over the thread. Ensure the cut out in the washer is located over the extruded plastic section.





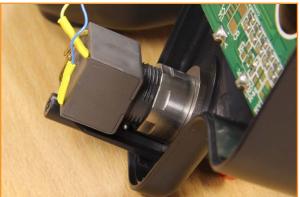
Step 7

Screw the new metal nut over the thread and hand tighten. Ensure the tab on button assembly is located as shown below:



Reattach the switch contact block to the end of the E-STOP button assembly.





Step 9

Reconnect cable. Put the two parts of the joystick body together and replace screws, rubber feet. and Renishaw sticker.





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